

General

The main characteristic of these valves is their poppet type construction. This offers superior resistance to adverse operating conditions such as dust particles in the compressed air, insufficient lubrication and so on.

On the other hand the valves operate as 3-ways or 2-ways only, normally closed, and the required operating force increases with increases in line pressure.

The main components constituting the valves of the Tecno228 series are manufactured with high performance technopolymer. The use of technopolymer has resulted in a light weight product which can be offered to the market at very interesting prices. This valve series is manufactured with 1/8" connections, 3 and 5 ways function, mechanical or pneumatically operated, monostable spring or pneumatic return, bistable and in 5 ways 3 positions version with closed, open and pressured centres. This series is completely interchangeable with the standard 228 series (with aluminium body)

Construction characteristics

	G 1/8" - G 1/4" - G 1/2" - G 1"	G 1/8" (in Technopolymer T228 Series)
Body	Aluminium	Technopolymer
Actuators	Aluminium Technopolymer	Technopolymer
Spool	Stainless steel Technopolymer	Technopolymer (5/2 version) Nickel plated steel (5/3 version)
Seals	NBR	NBR
Spacers	Technopolymer (Aluminium for G 1")	Technopolymer
Spring	Spring steel	Spring steel
Pistons	Technopolymer	Technopolymer

Maximum fitting torque (for T228 Series)

Thread	Maximum Torque (Nm)
G 1/8"	4


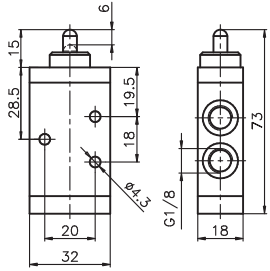
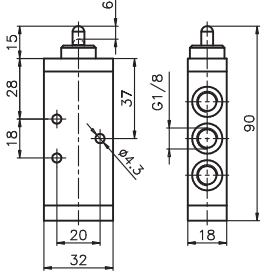

Use and maintenance


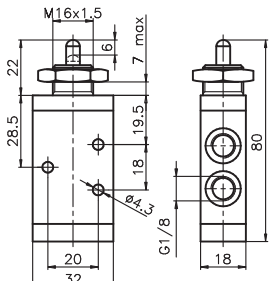
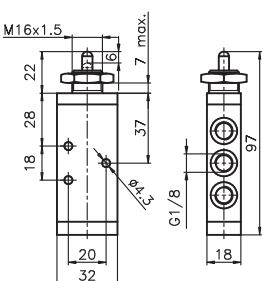

These valves have an average life of 15 million cycles depending on the application and air quality, filtered and lubricated air using specified lubricants will dramatically reduce the wear of the seals and ensures long and trouble free operation.


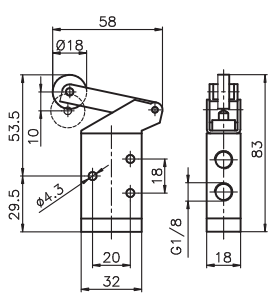
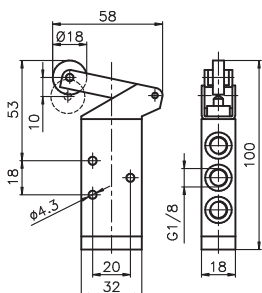

Please ensure that the valve is being used according with the manufacturers specification, such as air pressure and temperature and that exhaust ports 3 & 5 are protected against the possible ingress of dirt or debris.

Repair kits including the spool complete with seals are available for overhauling the valves; however, although this is a simple operation it should be carried out by a competent person.

ATTENTION: use hydraulic oil class H for lubrication such as MAGNA GC 32 (Castrol).

Tappet - Spring		3/2	Ordering code	5/2	Tappet - Spring		
			228.1.0.1 TYPE 32 = 3 ways 52 = 5 ways				
							Weight gr. 85 Operating force 33 N
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Tappet panel - Spring		3/2	Ordering code	5/2	Tappet panel - Spring		
			228.1.1.1 TYPE 32 = 3 ways 52 = 5 ways				
							Weight gr. 102 Operating force 33 N
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Lever roller - Spring		3/2	Ordering code	5/2	Lever roller - Spring		
			228.1.2.V TYPE 32 = 3 ways 52 = 5 ways VERSION 1 = Plastic roller 1/2 = Metal roller				
							Weight gr. 115 Operating force 15 N
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

1

Lever roller ball bearing - Spring

3/2

Ordering code

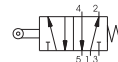
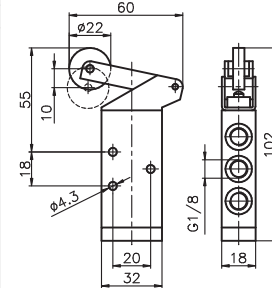
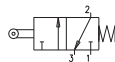
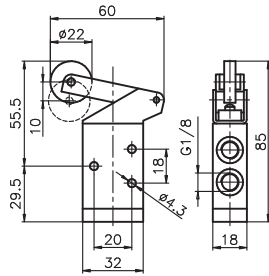
228.1.2.1/1

TYPE

- 32 = 3 ways
- 52 = 5 ways

5/2

Lever roller ball bearing - Spring



Weight gr. 130
Operating force 15 N

Weight gr. 150
Operating force 15 N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Lever button - Spring

3/2

Ordering code

228.1.2.6/C

TYPE

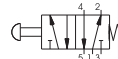
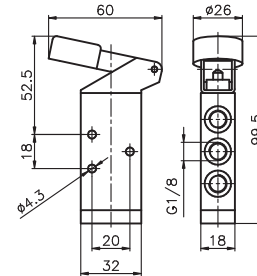
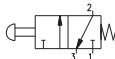
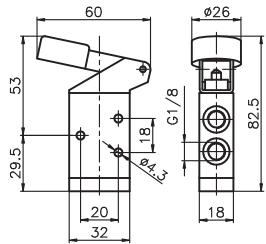
- 32 = 3 ways
- 52 = 5 ways

BUTTON COLOR

- 1 = Red
- 2 = Black
- 3 = Green

5/2

Lever button - Spring



Weight gr. 120
Operating force 15 N

Weight gr. 120
Operating force 15 N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Switch lateral 2 positions

3/2

Ordering code

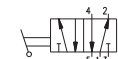
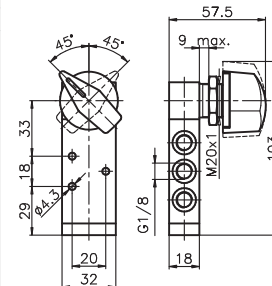
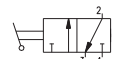
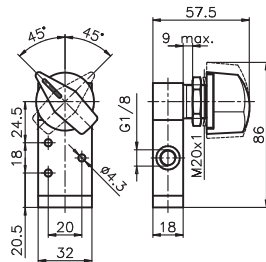
228.1.27

TYPE

- 32 = 3 ways
- 52 = 5 ways

5/2

Switch lateral 2 positions



Weight gr. 190

Weight gr. 210

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Lever roller unidirectional - Spring	3/2	Ordering code 228.1.3.V	5/2	Lever roller unidirectional - Spring			
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>VERSION</p> <p>V 1 = Plastic roller 1/2 = Metal roller</p>					
Weight gr. 110				Weight gr. 130			
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C		540 NI/min	mm 6	G 1/8"

Lever roller lateral bidirectional - Spring	3/2	Ordering code 228.1.4.1	5/2	Lever roller lateral bidirectional - Spring			
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p>					
Weight gr. 180				Weight gr. 200			
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C		540 NI/min	mm 6	G 1/8"

Lever sensitive - differential	3/2	Ordering code 228.1.4.13	5/2	Lever sensitive - differential			
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p>					
Weight gr. 200 Minimum rotation angle 11° Minimum working pressure 2,5 bar				Weight gr. 220 Minimum rotation angle 11° Minimum working pressure 2,5 bar			
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C		540 NI/min	mm 6	G 1/8"

1

Lever panel Ø30 - 2 positions

3/2

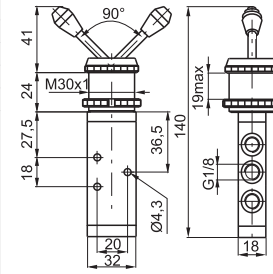
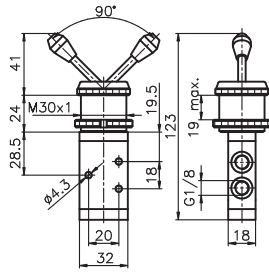
Ordering code

228.1.5/C

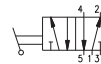
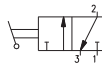
- T** TYPE
32 = 3 ways
52 = 5 ways
- C** BUTTON COLOR
1 = Red
2 = Black
3 = Green

5/2

Lever panel Ø30 - 2 positions



Weight gr. 198



Weight gr. 218

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Lever front - 2 positions

3/2

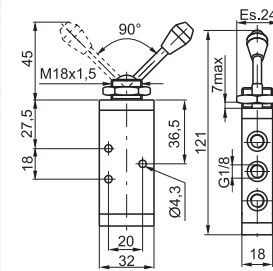
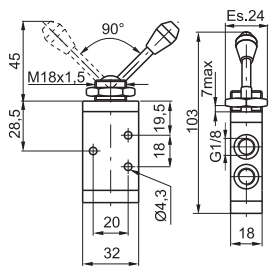
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228.1.55/C

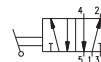
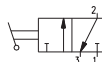
- T** TYPE
32 = 3 ways
52 = 5 ways
- C** BUTTON COLOR
1 = Red
2 = Black
3 = Green

5/2

Lever front - 2 positions



Weight gr. 115



Weight gr. 135

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Push button Ø30 - Spring

3/2

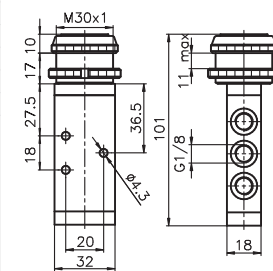
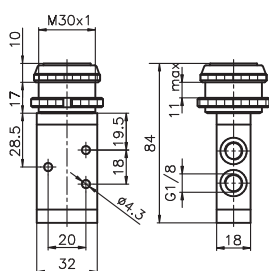
Ordering code

228.1.6.1/C

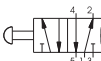
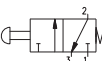
- T** TYPE
32 = 3 ways
52 = 5 ways
- C** BUTTON COLOR
1 = Red
2 = Black
3 = Green

5/2

Push button Ø30 - Spring



Weight gr. 155
Operating force 33 N



Weight gr. 175
Operating force 33 N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Sensitive pushbutton Ø30 - differential	3/2	Ordering code 228.1.6.13/C	5/2	Sensitive pushbutton Ø30 - differential							
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TYPE											
T 32 = 3 ways											
52 = 5 ways											
BUTTON COLOR											
C 1 = Red											
2 = Black											
3 = Green											
Weight gr. 197 Operating force 18,5N (at 6 bar)				Weight gr. 217 Operating force 18,5N (at 6 bar)							
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size					
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	540 NI/min	mm 6	G 1/8"					

Push button - Spring	3/2	Ordering code 228.1.6.22/C	5/2	Push button - Spring								
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TYPE												
T 32 = 3 ways												
52 = 5 ways												
BUTTON COLOR												
C 1 = Red												
2 = Black												
3 = Green												
4 = Yellow												
Weight gr. 225 Operating force 33N				Weight gr. 245 Operating force 33N								
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size						
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	540 NI/min	mm 6	G 1/8"						

Raised pushbutton Ø22 - Spring	3/2	Ordering code 228.1.6.23/C	5/2	Raised pushbutton Ø22 - Spring								
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TYPE												
T 32 = 3 ways												
52 = 5 ways												
BUTTON COLOR												
C 1 = Red												
2 = Black												
3 = Green												
4 = Yellow												
Weight gr. 230 Operating force 33N				Weight gr. 250 Operating force 33N								
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size						
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	540 NI/min	mm 6	G 1/8"						

1

Push button Ø22 - 2 positions

3/2

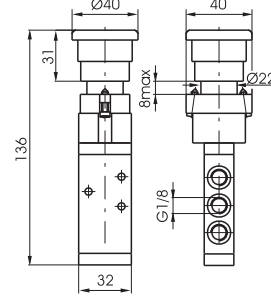
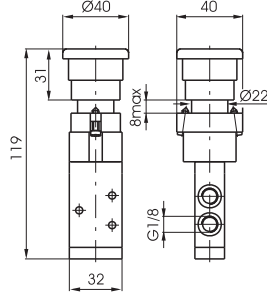
Ordering code

228. 6.25

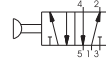
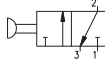
TYPE
32 = 3 ways
52 = 5 ways

5/2

Push button Ø22 - 2 positions



Weight gr. 235
Operating force 33N



Weight gr. 235
Operating force 33N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Switch 2 positions

3/2

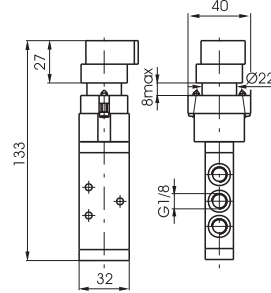
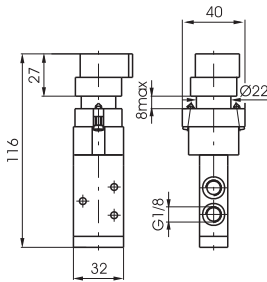
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228. 6.27

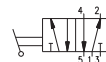
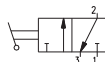
TYPE
32 = 3 ways
52 = 5 ways

5/2

Switch 2 positions



Weight gr. 230



Weight gr. 250

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Key switch 2 positions

3/2

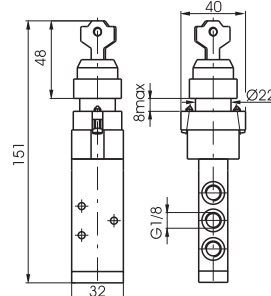
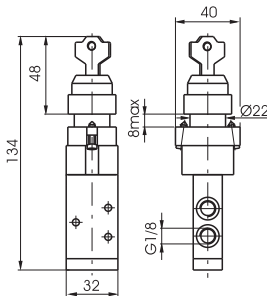
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228. 6.28

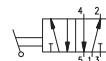
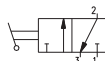
TYPE
32 = 3 ways
52 = 5 ways

5/2

Key switch 2 positions


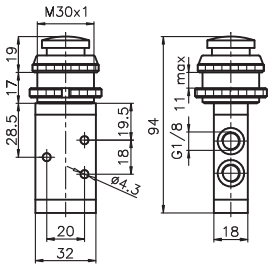
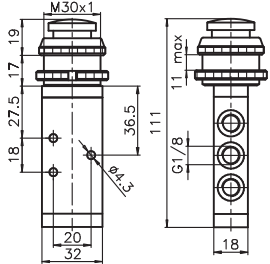
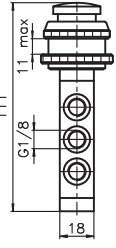

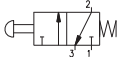
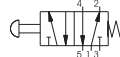



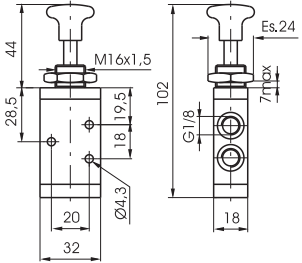
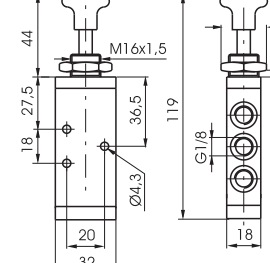
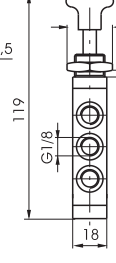

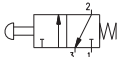
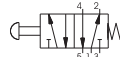
Weight gr. 230


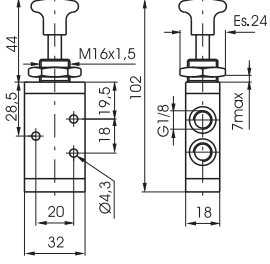
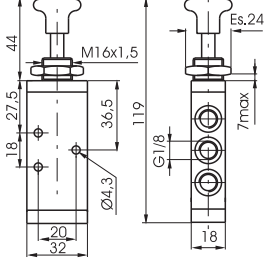
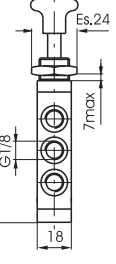

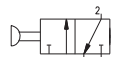
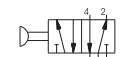


Weight gr. 250


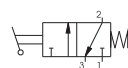
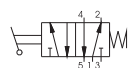

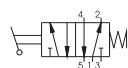
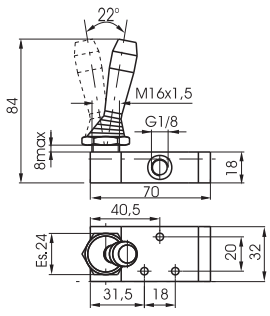
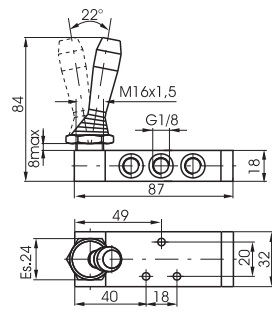
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"


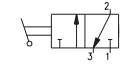
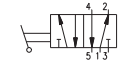

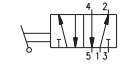
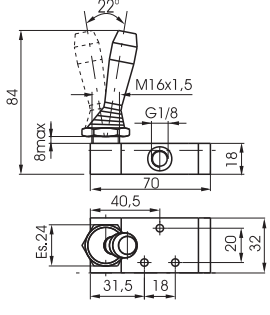
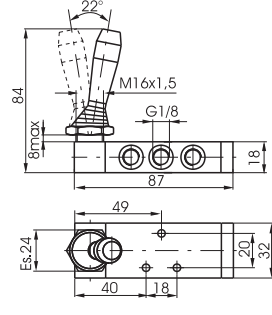
Palm pushbutton Ø30 2 positions		3/2	Ordering code	5/2	Palm pushbutton Ø30 2 positions		
 			228.1.7.1/C	 			
			TYPE 1 32 = 3 ways 2 52 = 5 ways BUTTON COLOR 1 = Red 2 = Black 3 = Green				
Weight gr. 148 Operating force 33N					Weight gr. 168 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"


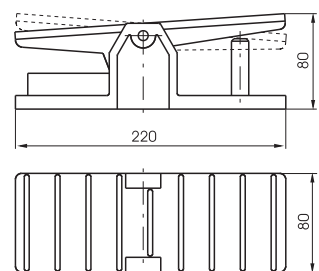
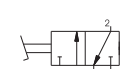
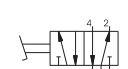
Push button - Spring		3/2	Ordering code	5/2	Push button - Spring		
 			228.1.8.1/C	 			
			TYPE 1 32 = 3 ways 2 52 = 5 ways BUTTON COLOR 1 = Red 2 = Black 3 = Green				
Weight gr. 120 Operating force 33N					Weight gr. 140 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Push button 2 positions		3/2	Ordering code	5/2	Push button 2 positions		
 			228.1.8./C	 			
			TYPE 1 32 = 3 ways 2 52 = 5 ways BUTTON COLOR 1 = Red 2 = Black 3 = Green				
Weight gr. 120 Operating force 10N					Weight gr. 140 Operating force 10N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"


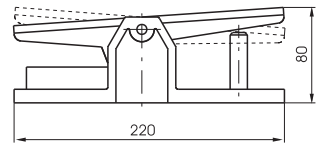
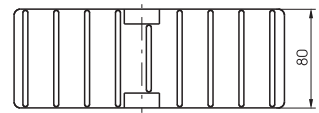
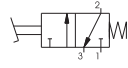
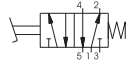
1

Lever lateral - Spring	3/2	Ordering code 228.1.9.1/C	5/2	Lever lateral - Spring																								
																												
 <p>Weight gr. 140</p>		 <p>Weight gr. 160</p>																										
<p>Operational characteristics</p> <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:20%;">Fluid</td> <td style="width:20%;">Max working pressure</td> <td style="width:20%;">Operating Temperature</td> <td style="width:20%;">Flow rate at 6 bar with $\Delta p=1$</td> <td style="width:20%;">Orifice size</td> <td style="width:20%;">Working port size</td> </tr> <tr> <td>Filtered and lubricated air</td> <td>10 bar</td> <td>Min. -5°C Max. +70°C</td> <td>540 NI/min</td> <td>mm 6</td> <td>G 1/8"</td> </tr> </table>		Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	540 NI/min	mm 6	G 1/8"	<p>Operational characteristics</p> <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:20%;">Fluid</td> <td style="width:20%;">Max working pressure</td> <td style="width:20%;">Operating Temperature</td> <td style="width:20%;">Flow rate at 6 bar with $\Delta p=1$</td> <td style="width:20%;">Orifice size</td> <td style="width:20%;">Working port size</td> </tr> <tr> <td>Filtered and lubricated air</td> <td>10 bar</td> <td>Min. -5°C Max. +70°C</td> <td>540 NI/min</td> <td>mm 6</td> <td>G 1/8"</td> </tr> </table>		Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	540 NI/min	mm 6	G 1/8"	
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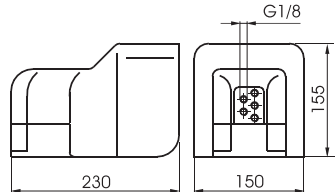
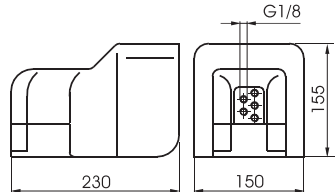
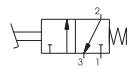
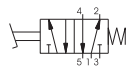
Lever lateral 2 positions	3/2	Ordering code 228.1.9/C	5/2	Lever lateral 2 positions																								
																												
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Pedal aluminium 2 positions						3/2	5/2																						
<p>Ordering code 228.1.10</p> <p>TYPE</p> <p>32 = 3 ways 52 = 5 ways</p>																													
<p>Weight gr. 790 (3/2) Weight gr. 810 (5/2)</p>																													
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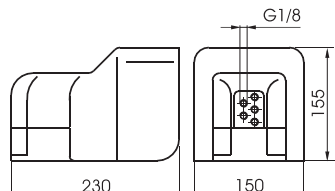
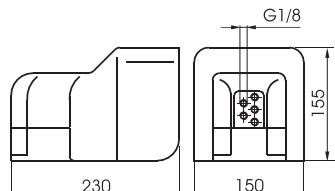
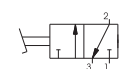
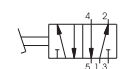
Pedal aluminium - Spring

<p>Ordering code 228.10.1</p> <p>TYPE T 32 = 3 ways 52 = 5 ways</p> <p>Weight gr. 790 (3/2) Weight gr. 810 (5/2)</p>							
							
							
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"


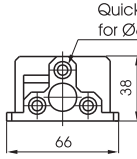
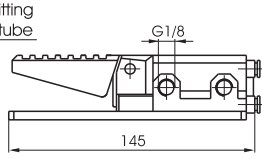
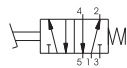
Pedal protected - Spring

<p>Ordering code 228.10.V</p> <p>TYPE T 32 = 3 ways 52 = 5 ways</p> <p>VERSION V 1/1 = Standard version 2/1 = without safety device</p> <p>Weight gr. 1.120</p>							
							
							
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Pedal protected 2 positions

<p>Ordering code 228.10/1</p> <p>TYPE T 32 = 3 ways 52 = 5 ways</p> <p>Weight gr. 1.120</p>							
							
							
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

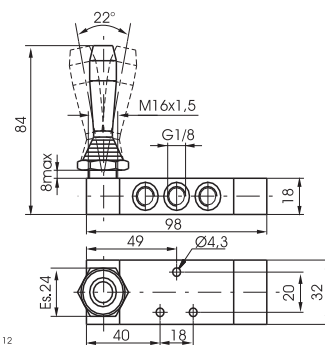
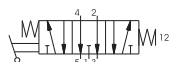
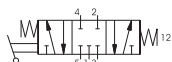
Pedal plastic miniaturized - Spring

<p>Ordering code 228.52.10.F</p> <p>FUNCTION F 1P = Standard version 1PX = Stainless steel spool</p> <p>Weight gr. 230</p>							
							
							
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	540 NI/min	mm 6	G 1/8"

Lever lateral spring centre 3 positions

Ordering code
228.53.F.9.1/C
FUNCTION
F 31 = Closed centres
32 = Open centres
BUTTON COLOR
C 1 = Red
2 = Black
3 = Green

Weight gr. 190

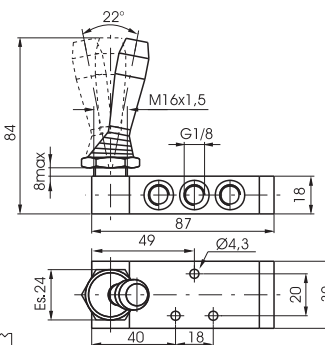
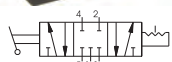


Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	410 NI/min	mm 6	G 1/8"

Lever lateral 3 positions detent

Ordering code
228.53.F.9/C
FUNCTION
F 31 = Closed centres
32 = Open centres
BUTTON COLOR
C 1 = Red
2 = Black
3 = Green

Weight gr. 160

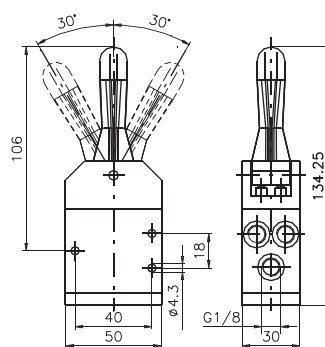
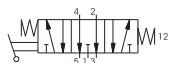


Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	410 NI/min	mm 6	G 1/8"

Lever central (spring 3 pos.) Operator, Levar and Spole in Techno-

Ordering code
228.53.32.99P/C
LEVER COLOR
C 1 = Red
2 = Black

Weight gr. 140

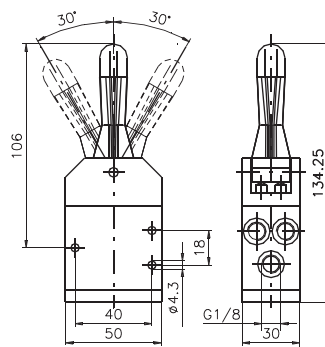
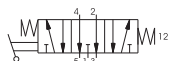


Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10	-5 ÷ +70		410	6	G 1/8"

Lever central (spring 3 pos.) Levar in Technopolymer

Ordering code
228.53.32.99/C
LEVER COLOR
C 1 = Red
2 = Black

Weight gr. 140

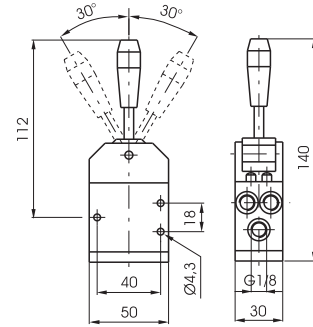


Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10	-5 ÷ +70		410	6	G 1/8"

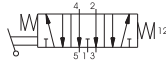
Lever central Metal (spring 3 pos.) One position stable

5/3

Ordering code
228.53.32.99/CS
LEVER COLOR
1 = Red
2 = Black



Weight gr. 140

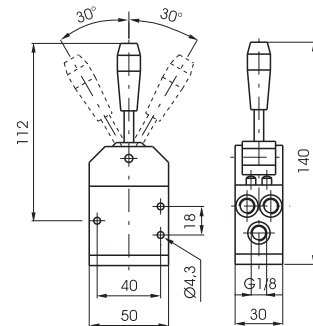


Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10	-5 ÷ +70	410	6	G 1/8"

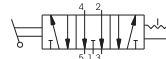
Lever central Metal

5/3

Ordering code
228.53.32.99/F/C
FUNCTION
2 = 2 Stable positions
3 = 3 Stable positions
LEVER COLOR
1 = Red
2 = Black



Weight gr. 140

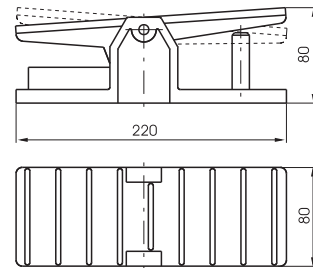


Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10	-5 ÷ +70	410	6	G 1/8"

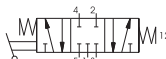
Pedal - Spring 3 positions

5/3

Ordering code
228.53.F.10.1
FUNCTION
31 = Closed centres
32 = Open centres



Weight gr. 810



Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	410 NI/min	mm 6	G 1/8"

1

Plunger - Spring	3/2	Ordering code T228.1.0.1	5/2	Plunger - Spring		
<p>Weight gr. 60 Operating force 33 N</p>		<p>Weight gr. 72 Operating force 33 N</p>				
Operational characteristics	Fluid Filtered and lubricated air	Max working pressure 10 bar	Operating Temperature Min. -5°C Max. +50°C	Flow rate at 6 bar with $\Delta p=1$ 620 NI/min	Orifice size mm 6	Working ports size G 1/8"

Plunger - Spring	3/2	Ordering code T228.1.1.1	5/2	Plunger - Spring		
<i>for panel mounting</i>				<i>for panel mounting</i>		
<p>Weight gr. 77 Operating force 33 N</p>		<p>Weight gr. 90 Operating force 33 N</p>				
Operational characteristics	Fluid Filtered and lubricated air	Max working pressure 10 bar	Operating Temperature Min. -5°C Max. +50°C	Flow rate at 6 bar with $\Delta p=1$ 620 NI/min	Orifice size mm 6	Working ports size G 1/8"

Roller lever - Spring	3/2	Ordering code T228.1.2.V	5/2	Roller lever - Spring		
<p>Weight gr. 90 Operating force 15 N</p>		<p>Weight gr. 102 Operating force 15 N</p>				
Operational characteristics	Fluid Filtered and lubricated air	Max working pressure 10 bar	Operating Temperature Min. -5°C Max. +50°C	Flow rate at 6 bar with $\Delta p=1$ 620 NI/min	Orifice size mm 6	Working ports size G 1/8"

Roller lever (ball bearings) - Spring	3/2	Ordering code T228.1.2.1/1	5/2	Roller lever (ball bearings) - Spring		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p>				
<p>Weight gr. 105 Operating force 15 N</p>				<p>Weight gr. 117 Operating force 15 N</p>		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

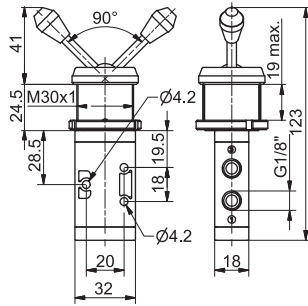
Button lever - Spring	3/2	Ordering code T228.1.2.6/C	5/2	Button lever - Spring		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>BUTTON COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>				
<p>Weight gr. 95 Operating force 15 N</p>				<p>Weight gr. 87 Operating force 15 N</p>		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

One way Roller lever - Spring	3/2	Ordering code T228.1.3.V	5/2	One way Roller lever - Spring		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>VERSION</p> <p>V 1 = Plastic roller 1/2 = Ball bearing</p>				
<p>Weight gr. 85</p>				<p>Weight gr. 97</p>		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

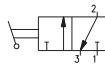
1

Toggle Lever (for panel mounting) Ø 30 3/2

2 positions



Weight gr. 168



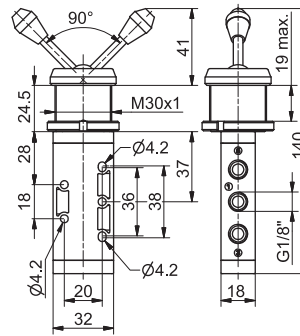
Ordering code

T228.1.5/C

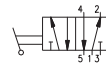
- TYPE
T 32 = 3 ways
 52 = 5 ways
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green

Toggle Lever (for panel mounting) Ø 30 5/2

2 positions



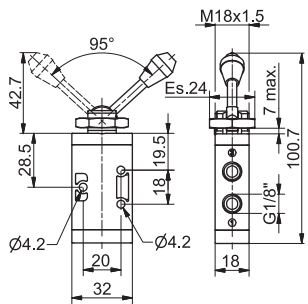
Weight gr. 180



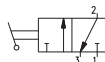
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Toggle Lever - 2 positions 3/2

2 positions



Weight gr. 84



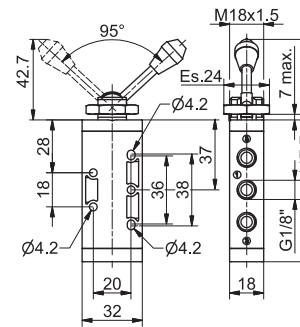
Ordering code

T228.1.55/C

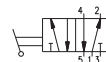
- TYPE
T 32 = 3 ways
 52 = 5 ways
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green

Toggle Lever - 2 positions 5/2

2 positions



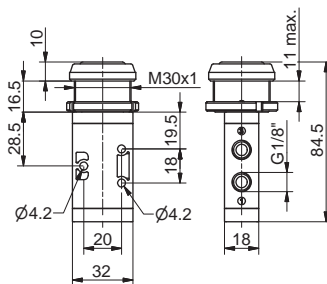
Weight gr. 96



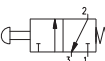
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Push button Ø 30 - spring 3/2

2 positions



Weight gr. 125
Operating force 33 N



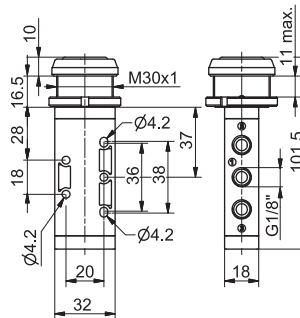
Ordering code

T228.1.6.1/C

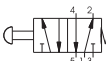
- TYPE
T 32 = 3 ways
 52 = 5 ways
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green

Push button Ø 30 - spring 5/2

2 positions



Weight gr. 137
Operating force 33 N



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Push button - spring	3/2	Ordering code T228.1.6.22/C	5/2	Push button - spring		
 Weight gr. 200 Operating force 33N		TYPE 32 = 3 ways 52 = 5 ways BUTTON COLOR 1 = Red 2 = Black 3 = Green 4 = Yellow		 Weight gr. 212 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

Raised Push button - spring	3/2	Ordering code T228.1.6.23/C	5/2	Raised Push button - spring		
 Weight gr. 205 Operating force 33N		TYPE 32 = 3 ways 52 = 5 ways BUTTON COLOR 1 = Red 2 = Black 3 = Green 4 = Yellow		 Weight gr. 217 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

Palm button - 2 positions	3/2	Ordering code T228.1.6.25	5/2	Palm button - 2 positions		
emergency - Rotate to unlock Weight gr. 210 Operating force 33N		TYPE 32 = 3 ways 52 = 5 ways		emergency - Rotate to unlock Weight gr. 202 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 NI/min	mm 6	G 1/8"

1

Switch - 2 positions

3/2

Ordering code

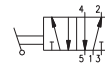
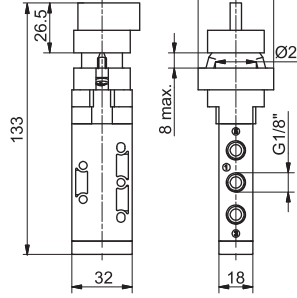
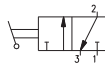
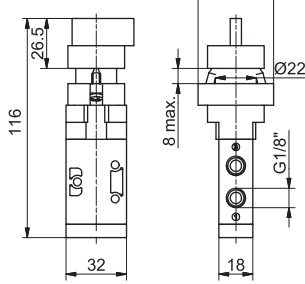
T228.1.6.27

TYPE

- 32 = 3 ways
- 52 = 5 ways

5/2

Switch - 2 positions



Weight gr. 205
Operating force 33N

Weight gr. 217
Operating force 33N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Key switch - 2 positions

3/2

Ordering code

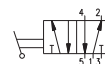
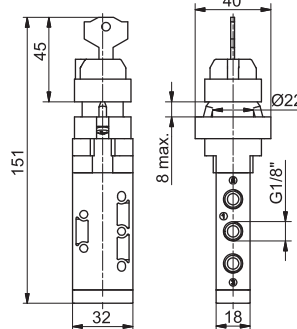
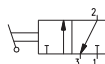
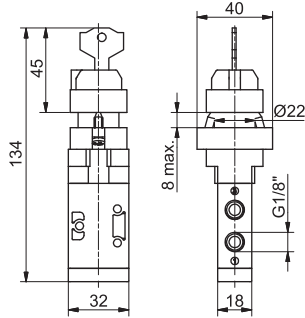
T228.1.6.28

TYPE

- 32 = 3 ways
- 52 = 5 ways

5/2

Key switch - 2 positions



Weight gr. 205
Operating force 33N

Weight gr. 217
Operating force 33N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Palm Push button Ø 30

3/2

Ordering code

T228.1.7.1/C

TYPE

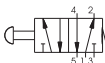
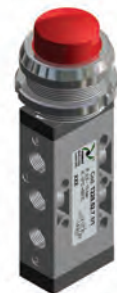
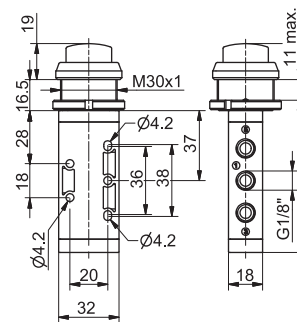
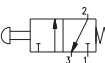
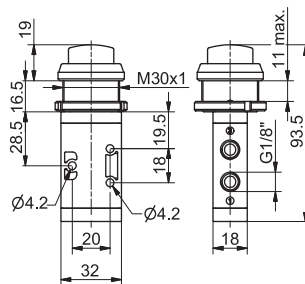
- 32 = 3 ways
- 52 = 5 ways

BUTTON COLOR

- 1 = Red
- 2 = Black
- 3 = Green

5/2

Palm Push button Ø 30



Weight gr. 118
Operating force 33N

Weight gr. 130
Operating force 33N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

Push button - Spring	3/2	Ordering code T228.1.8.1/C	5/2	Push button - Spring		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>BUTTON COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>				
Weight gr. 95 Operating force 33N				Weight gr. 107 Operating force 33N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 Nl/min	mm 6	G 1/8"

Push button - 2 positions	3/2	Ordering code T228.1.8/C	5/2	Push button - 2 positions		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>BUTTON COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>				
Weight gr. 95 Operating force 10N				Weight gr. 107 Operating force 10N		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 Nl/min	mm 6	G 1/8"

Lever lateral - Spring	3/2	Ordering code T228.1.9.1/C	5/2	Lever lateral - Spring		
		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>BUTTON COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>				
Weight gr. 100				Weight gr. 110		
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +50°C	620 Nl/min	mm 6	G 1/8"

Lateral lever - 2 positions

3/2

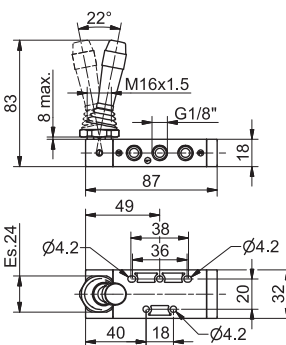
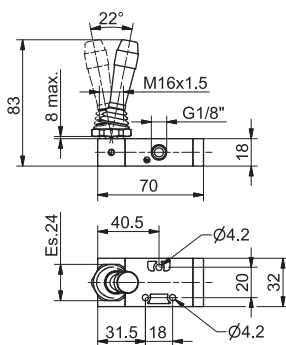
Ordering code

T228.1.9/C

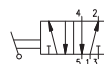
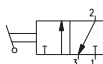
- TYPE
T 32 = 3 ways
 52 = 5 ways
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green

5/2

Lateral lever - 2 positions



Weight gr. 100



Weight gr. 110

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	620 NI/min	mm 6	G 1/8"

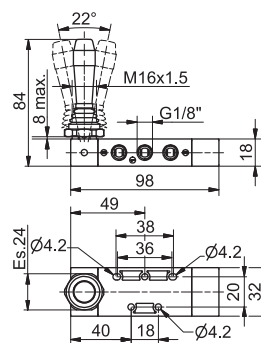
Lateral Lever spring - 3 positions

5/3

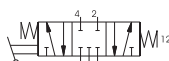
Ordering code

T228.53.F.9.1/C

- FUNCTION
F 31 = Closed Centres
 32 = Open Centres
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green



Weight gr. 140



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	410 NI/min	mm 6	G 1/8"

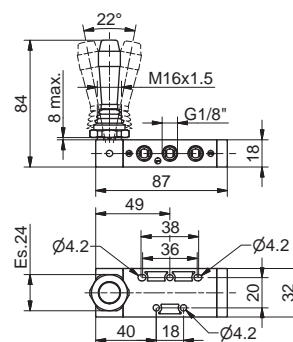
Lateral lever - 3 positions detent

5/3

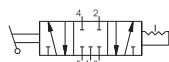
Ordering code

T228.53.F.9/C

- FUNCTION
F 31 = Closed Centres
 32 = Open Centres
 BUTTON COLOR
C 1 = Red
 2 = Black
 3 = Green



Weight gr. 110



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working ports size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	410 NI/min	mm 6	G 1/8"



1

Tappet panel - Spring	3/2	Ordering code 224.1.1	5/2	Tappet panel - Spring					
		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">TYPE</td> </tr> <tr> <td style="text-align: center;">32 = 3 ways</td> <td style="text-align: center;">52 = 5 ways</td> </tr> </table>		TYPE		32 = 3 ways	52 = 5 ways		
				TYPE					
32 = 3 ways	52 = 5 ways								
Weight gr. 370 Operating force 71,5N				Weight gr. 455 Operating force 71,5N					
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size			
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	1360 Nl/min	mm 8	G 1/4"			

Lever roller - Spring	3/2	Ordering code 224.2.1	5/2	Lever roller - Spring					
		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">TYPE</td> </tr> <tr> <td style="text-align: center;">32 = 3 ways</td> <td style="text-align: center;">52 = 5 ways</td> </tr> </table>		TYPE		32 = 3 ways	52 = 5 ways		
				TYPE					
32 = 3 ways	52 = 5 ways								
Weight gr. 510 Operating force 35N				Weight gr. 595 Operating force 35N					
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size			
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	1360 Nl/min	mm 8	G 1/4"			

Lever roller unidirectional - Spring	3/2	Ordering code 224.3.1	5/2	Lever roller unidirectional - Spring					
		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">TYPE</td> </tr> <tr> <td style="text-align: center;">32 = 3 ways</td> <td style="text-align: center;">52 = 5 ways</td> </tr> </table>		TYPE		32 = 3 ways	52 = 5 ways		
				TYPE					
32 = 3 ways	52 = 5 ways								
Weight gr. 525 Operating force 35N				Weight gr. 610 Operating force 35N					
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size			
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	1360 Nl/min	mm 8	G 1/4"			

1

Push button - Spring

3/2

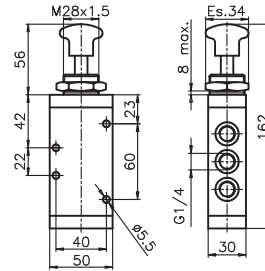
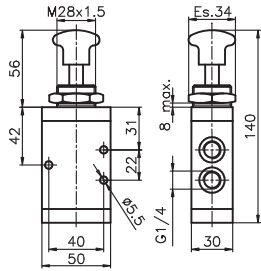
Ordering code

224.1.8.1

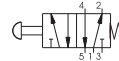
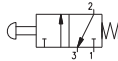
TYPE
 32 = 3 ways
 52 = 5 ways

5/2

Push button - Spring



Weight gr. 395
Operating force 71,5N



Weight gr. 480
Operating force 71,5N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Push button 2 positions

3/2

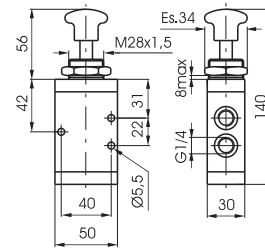
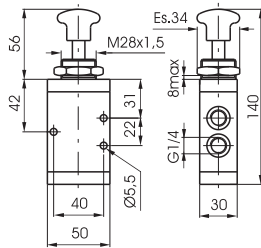
Ordering code

224.1.8

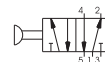
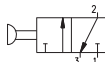
TYPE
 32 = 3 ways
 52 = 5 ways

5/2

Push button 2 positions



Weight gr. 385
Operating force 105N



Weight gr. 470
Operating force 10N

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Lever lateral - Spring

3/2

Ordering code

224.1.9.1/C

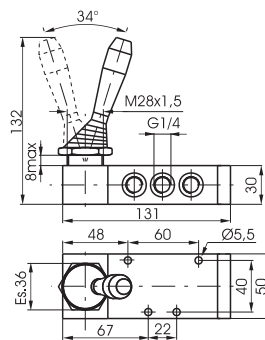
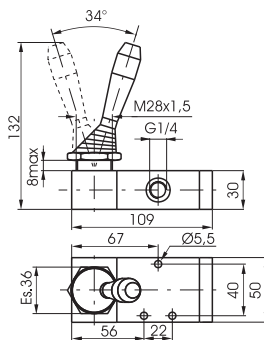
TYPE
 32 = 3 ways
 52 = 5 ways

BUTTON COLOR

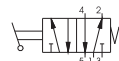
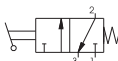
1 = Red
 2 = Black
 3 = Green

5/2

Lever lateral - Spring


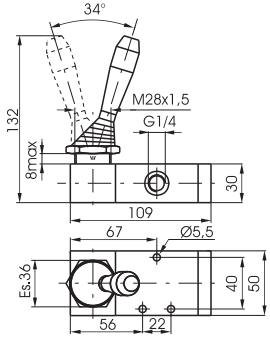

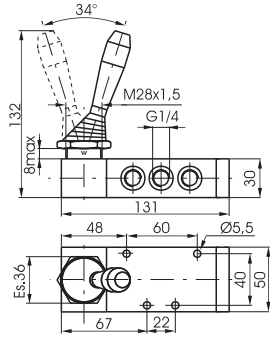
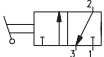
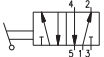


Weight gr. 520




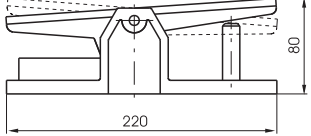
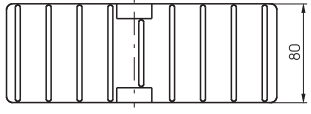
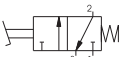

Weight gr. 605

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Lever lateral 2 positions	3/2	Ordering code 224.1.9/©	5/2	Lever lateral 2 positions
 		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>BUTTON COLOR</p> <p>© 1 = Red 2 = Black 3 = Green</p>		 
Weight gr. 510				Weight gr. 595
				


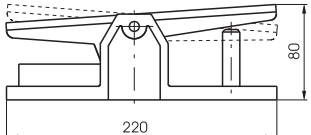
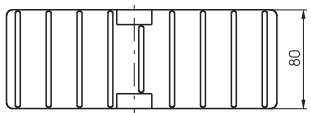
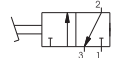
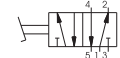
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with Δp=1	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Pedal aluminium - Spring

Ordering code 224.1.10.1		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p>	
Weight gr. 1.070 (3/2) Weight gr. 1.155 (3/2)			
			

Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with Δp=1	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

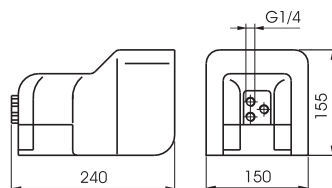
Pedal aluminium 2 positions

Ordering code 224.1.10		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p>	
Weight gr. 1.060 (3/2) Weight gr. 1.145 (3/2)			
			

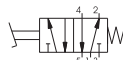
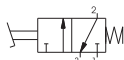
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with Δp=1	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Pedal protected - Spring

Ordering code	
214.10.10.V	
TYPE	
T 32 = 3 ways	
52 = 5 ways	
VERSION	
V 1/1 = Standard version	
2/1 = without safety device	



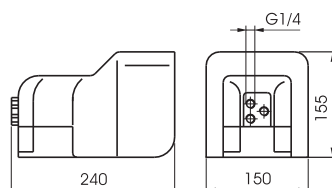
Weight gr. 1.730



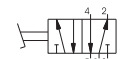
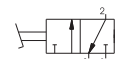
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Pedal protected 2 positions

Ordering code	
214.10.10/1	
TYPE	
T 32 = 3 ways	
52 = 5 ways	



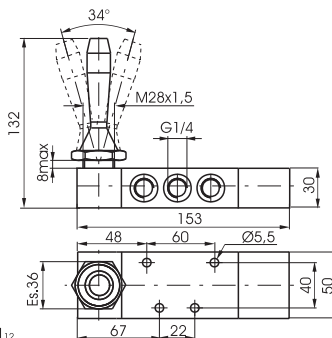
Weight gr. 1.730



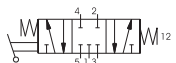
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1360 NI/min	mm 8	G 1/4"

Lever lateral spring 3 positions

Ordering code	
224.53.F.9.1/C	
FUNCTION	
F 31 = Closed centres	
32 = Open centres	
BUTTON COLOR	
C 1 = Red	
2 = Black	
3 = Green	



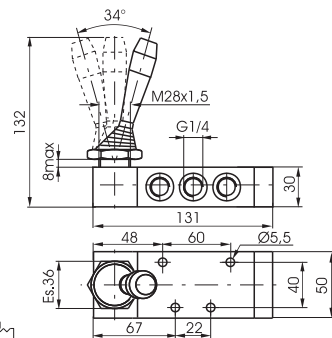
Weight gr. 745



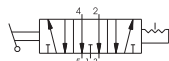
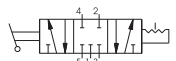
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1280 NI/min	mm 8	G 1/4"

Lever lateral 3 positions

Ordering code	
224.53.F.9/C	
FUNCTION	
F 31 = Closed centres	
32 = Open centres	
BUTTON COLOR	
C 1 = Red	
2 = Black	
3 = Green	



Weight gr. 605



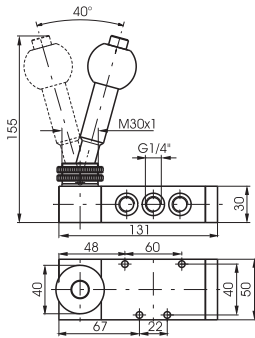
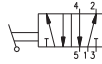
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1280 NI/min	mm 8	G 1/4"

Lever lateral with locking device - 2 positions

Ordering code
224.52.9.2



Weight gr. 825



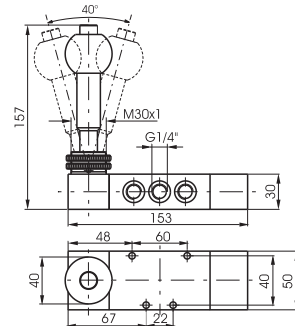
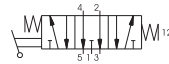
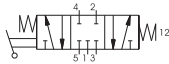
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1020 NI/min	mm 8	G 1/4"

Lever lateral with locking device - Spring 3 positions

Ordering code
224.53.F.9.2
FUNCTION
F 31 = Closed centres
32 = Open centres



Weight gr. 965



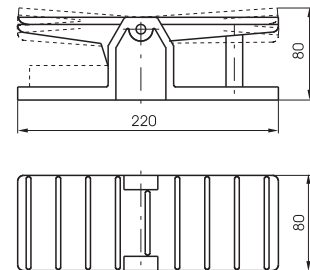
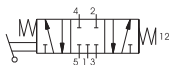
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1020 NI/min	mm 8	G 1/4"

Pedal - Spring 3 positions

Ordering code
224.53.F.10.1
FUNCTION
F 31 = Closed centres
32 = Open centres



Weight gr. 1.285



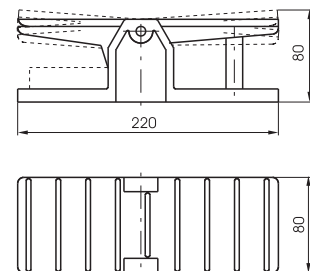
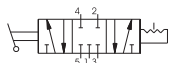
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1280 NI/min	mm 8	G 1/4"

Pedal 3 positions

Ordering code
224.53.F.10
FUNCTION
F 31 = Closed centres
32 = Open centres



Weight gr. 1.145



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	1280 NI/min	mm 8	G 1/4"

1

Push button - Spring

3/2

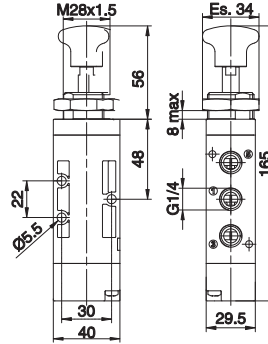
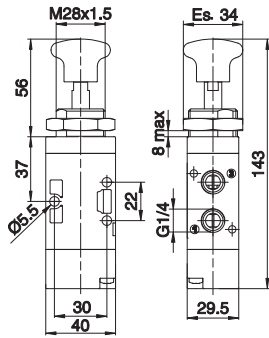
Ordering code

T224.1.8.1

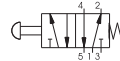
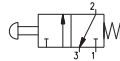
TYPE
32 = 3 ways
52 = 5 ways

5/2

Push button - Spring



Weight gr. 170
Operating force 50N



Weight gr. 200
Operating force 50N

Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	1050 NI/min	mm 8,5	G 1/4"

Push button 2 positions

3/2

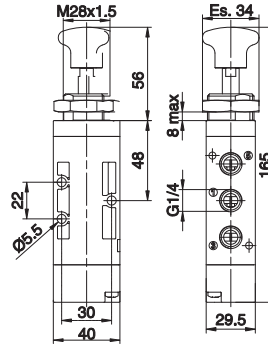
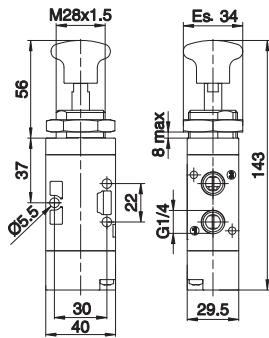
Ordering code

T224.1.8

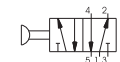
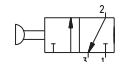
TYPE
32 = 3 ways
52 = 5 ways

5/2

Push button 2 positions



Weight gr. 170
Operating force 13N



Weight gr. 200
Operating force 13N

Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	1050 NI/min	mm 8,5	G 1/4"

Lever lateral - Spring

3/2

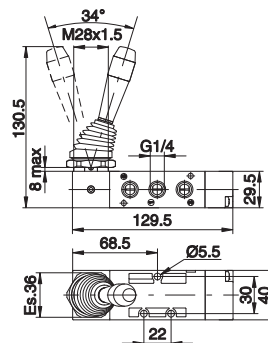
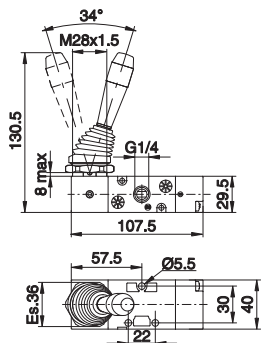
Ordering code

T224.1.9.1/C

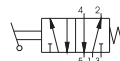
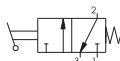
TYPE
32 = 3 ways
52 = 5 ways
LEVER COLOR
C 1 = Red
2 = Black
3 = Green

5/2

Lever lateral - Spring


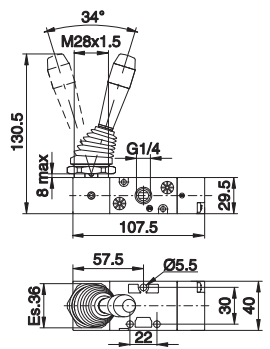

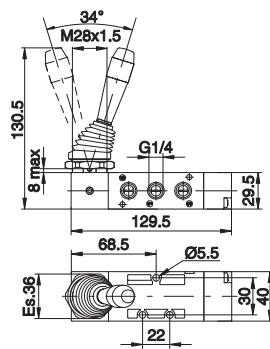
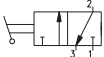
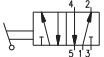



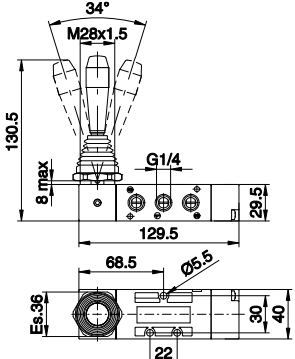


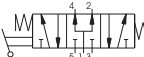
Weight gr. 220


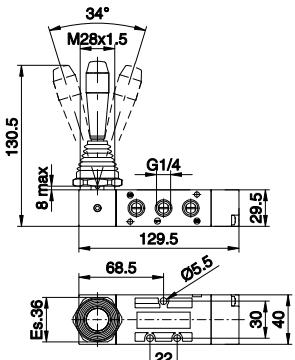
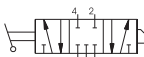
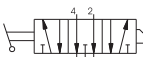
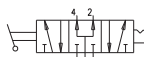


Weight gr. 250


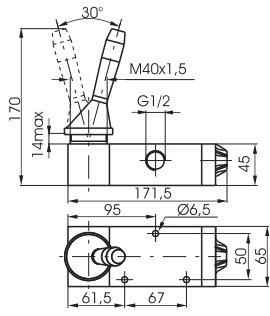

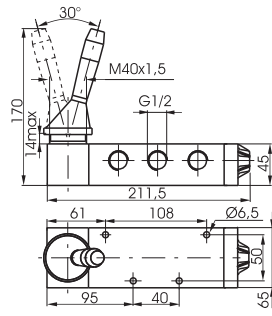
Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	1050 NI/min	mm 8,5	G 1/4"


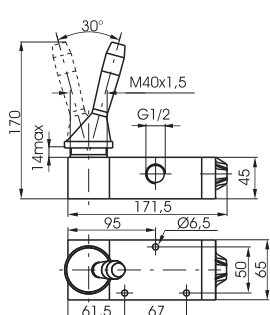

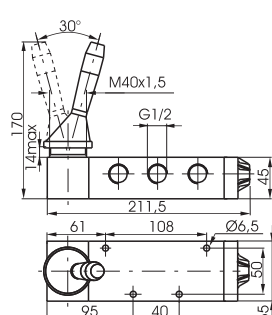
Lever lateral 2 positions	3/2	Ordering code T224.1.9/C	5/2	Lever lateral 2 positions			
 		<p>TYPE</p> <p>1 32 = 3 ways 52 = 5 ways</p> <p>LEVER COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>		 			
Weight gr. 220				Weight gr. 250			
							
Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	1050 NI/min	mm 8,5	G 1/4"


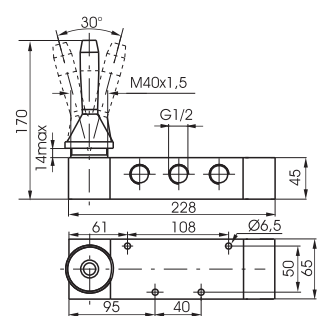
Lever lateral spring centre - 3 positions							5/3
Ordering code T224.53.F.9.1/C							
<p>FUNCTION</p> <p>F 31 = Closed centres 32 = Open centres 33 = Pressured centres</p> <p>LEVER COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>							
Weight gr. 270		  					
Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	900 NI/min	mm 8,5	G 1/4"

Lever lateral - 3 positions detent							5/3
Ordering code T224.53.F.9/C							
<p>FUNCTION</p> <p>F 31 = Closed centres 32 = Open centres 33 = Pressured centres</p> <p>LEVER COLOR</p> <p>C 1 = Red 2 = Black 3 = Green</p>							
Weight gr. 270		  					
Operational characteristics	Fluid	Max working pressure	Operating temperature		Flow rate at 6 bar with $\Delta p=1$	\varnothing orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +50°C	900 NI/min	mm 8,5	G 1/4"

1

Lever lateral - Spring		3/2	Ordering code	5/2	Lever lateral - Spring		
 		212.1.9.1	TYPE 32 = 3 ways 52 = 5 ways		 	Weight gr. 1.765	
			Weight gr. 1.480				
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	3500 NI/min	mm 15	G 1/2"

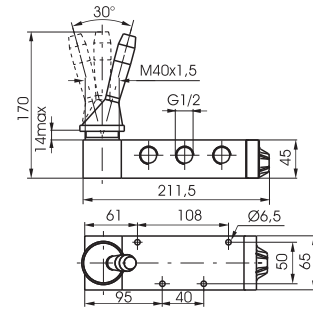
Lever lateral - 2 positions		3/2	Ordering code	5/2	Lever lateral - 2 positions		
 		212.1.9	TYPE 32 = 3 ways 52 = 5 ways		 	Weight gr. 1.745	
			Weight gr. 1.460				
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	3500 NI/min	mm 15	G 1/2"

Lever lateral - Spring 3 positions				5/3			
Ordering code 212.53.F.9.1		 		Weight gr. 2.100			
FUNCTION 31 = Closed centres 32 = Open centres							
Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	3000 NI/min	mm 15	G 1/2"

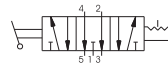
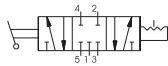
Lever lateral Ø40 - 3 positions

5/3

Ordering code
212.53.F.9
FUNCTION
F 31 = Closed centres
32 = Open centres



Weight gr. 1.765



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	3000 Nl/min	mm 15	G 1/2"

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1

Lever lateral - Spring		3/2	Ordering code	5/2	Lever lateral - Spring	
		211.1.9.1 TYPE 32 = 3 ways 52 = 5 ways				
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	6500 NI/min	mm 20	G 1"

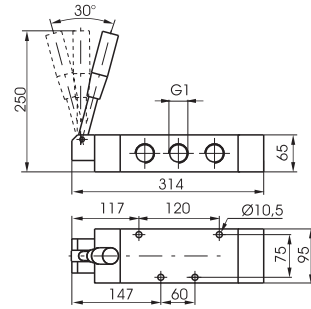
Lever lateral 2 positions		3/2	Ordering code	5/2	Lever lateral 2 positions	
		211.1.9 TYPE 32 = 3 ways 52 = 5 ways				
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	6500 NI/min	mm 20	G 1"

Lever lateral - Spring 3 positions				5/3		
Ordering code 211.53.F.9.1						
FUNCTION 31 = Closed centres 32 = Open centres						
Weight gr. 5.000						
Operational characteristics	Fluid	Max working pressure	Operating Temperature	Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C Max. +70°C	6500 NI/min	mm 20	G 1"

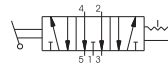
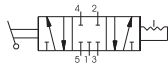
Lever lateral - 3 positions

5/3

Ordering code
211.53.F.9
FUNCTION
F 31 = Closed centres
32 = Open centres



Weight gr. 5.000



Operational characteristics	Fluid	Max working pressure	Operating Temperature		Flow rate at 6 bar with $\Delta p=1$	Orifice size	Working port size
	Filtered and lubricated air	10 bar	Min. -5°C	Max. +70°C	6500 Nl/min	mm 20	G 1"

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